

FleetSpec™ 1210 Series

HS Urethane Medium Speed



- Standard, Slow, and Very Slow Binders
- Very Good UV Resistance & Weatherability
- Very Good Abrasion & Chemical Resistance
- Easy to Apply





FLEETSPEC 1210 SERIES:

Fleet-Spec 1210 is a High Solids High Gloss Urethane Topcoat. It is an ideal option for OEM applications, fleet refinishing and many other similar industry applications. Fleetspec 1210 provides for high quality, rapid turn around and long lasting performance. 1210 offers very good durability against harsh chemicals, very good chip resistance and UV ray protection.

APPLICATIONS:

- › Fleet truck & trailer OEM refinishing
- › Industrial equipment
- › Construction Equipment

ADVANTAGES:

- › Long-term color & gloss retention
- › Excellent chemical resistance
- › Superior flexibility
- › Excellent weatherability
- › User-friendly application
- › Long working times

COMPONENTS:

- › 1210 Series Color

Activators:

- › ACT75 for National rule
- › ACTZ65

Reducers:

- › S660, S670, S690 (nat'l)
- › SZ Series (<2.8 VOC)
- › SLV Series for 3.5 VOC

COMPATABILITY:

May be applied over:

- › 850 MS Epoxy Primer
- › 825 FD Epoxy Primer
- › 305 & 306 Zinc Rich Primer
- › 950 HB Urethane Primer
- › Over most aged and cured coatings in good condition. Testing for lifting, bubbling and adhesion is recommended.

COLOR:

FleetSpec™ 1210 series utilizes the FleetSpec ColorLinks™ intermix platform that offers available color formulas with a database comprising thousands of existing fleet color formulations. Available in solid-color, metallic, and pearl finishes, ColorLinks™ lab technicians can also custom match colors as required.

SURFACE PREPARATION:

Can be applied after proper flash time without sanding over any compatible primer as listed below. If sanding of primer is desired, sanding should be completed with a 220 or 400 grit sandpaper. Surface must be cleaned prior to applying topcoat.

APPLICATION:

See the Technical Data Sheet.



GENERAL PRODUCT INFORMATION

Gloss Level:	95 (60° angle)
Solids Volume:	55% (average)
Solid Weight:	62% (average)
VOC:	1.59-3.55 depending on activator
Pot Life:	1 hour @ 70°F (21.1°C)
Flash Time:	70° F: 25-30 mins depending on reducer
Mix Ratios:	1 part 1230 series color to 1 part activator
Environment:	55°F (10°C) - 100°F (37.8°C)
Shelf Life:	2-years, factory sealed
Storage:	35°F (2°C) - 120°F (48°C)
Clean-Up:	Check local regulations

GUN SETUPS

TYPE	TEST METHOD
Airless & Air Assist	not recommended
Pressure Pot	1.0-1.1 tip & needle
Gravity Feed	1.3mm - 1.5mm
Siphon Feed	1.3mm - 1.5mm

AIR PRESSURES

TYPE		
Airless & Air Assist	Not recommended	
Pressure Pot Liquid Back Pressure	2- QT	8-12 lbs.
	3-Gal.	12-18 lbs.
	5-Gal.	18-25 lbs.
Pressure Pot Gun Pressure	24-35 lbs.	
Gravity Feed	24-28 PSI	
HVLP at cap	8-10 PSI	