

SteelKote 157

High Gloss Acrylic Polyurethane

Description:

High Performance, 3.5 VOC Acrylic Polyurethane Enamel. This fast drying, high gloss product has been designed to offer excellent long term protection in moderate to severe environments. 157 is resistant to most industrial and agricultural chemicals, fumes and spills of most solvents, acids and alkalies. SteelKote 157 is abrasion and moisture resistant. SteelKote 157 is an extremely durable high gloss topcoat for primed steel surfaces. Product is recommended for commercial, industrial, and marine use on machinery, trailers, containers, implements, structures and vehicles. Applications where excellent color and gloss retention are expected and automotive like finishes are required.

Advantages:

- High Chip Resistance
- Excellent Color/Gloss Retention
- Superior Adhesion
- Flexibility
- Long Working Time
- Strong Chemical Resistance
- Excellent Corrosion Resistance
- Superior Impact Resistance

Uses:

- Commercial Vehicles
- Marine
- Machinery
- Trailers
- Implements
- Structures
- Containers

Surface Preparation:

New or Unfinished Surfaces:

Ferrous Metal: For use as a Topcoat over DualCure 306, SteelKote 825, SteelKote 826, SteelKote 829, and SteelKote 880 Primers Blast Cleaning" (SSPC-SP6) is recommended as the minimum for blast cleaning. Proper blast media and blasting equipment shall be used to produce a minimum profile depth of 1.5 mils minimum. Do not reuse abrasive media. Remove blasting dust and grit from surfaces before painting. Blasted surfaces should be coated within 8 hours after blasting or before rusting or other contamination of the surface occurs.

If blasting is not possible, use "Hand or Power Tool Cleaning: (SSPC-SP2 or -SP3). At minimum the surface should be clean of all grease, dirt, oil, rust, and foreign material that would be detrimental to proper adhesion and desired performance of the coating system being applied. Use Steelkote or DualCure primers before applying the SteelKote 157.

Galvanized Metal: Use of recommended primer is necessary

Aluminum or Stainless Steel: Prime with SteelKote 850. For best performance, application to abrasive blasted surface is recommended or etch with a phosphoric acid pretreatment solution is recommended for maximum adhesion. Clean all contamination by scrubbing with a cleaning soap solution.

Mixing Instructions:

Thoroughly mix product, preferably using a mechanical mixing device. The temperature of the mixed product should be at least 45°F during application. Mix 3 parts SteelKote 157 Part A with 1 part of ACT-096 or ACT-LV60.

Material Properties

| | |
|----------------------|---|
| Gloss Level | 90° + High Gloss |
| Density | 9.3 lbs./gal 1.10 kg/ltr (mixed) |
| Volume Solids | 51% (mixed) |
| VOC | 3.4 lbs./gal. 308 grams/ltr. Mixed with ACT-LV60 |
| Dry Film Thickness | 2.0-3.0 mils |
| Pot Life | 4- hours (mixed) @ 68°F / 20°C |
| Theoretical Coverage | 2.0 DFT @ 409 ft ² /gal. |
| Practical Coverage | As a guideline for airless spraying on large dimensions: 70% of theoretical coverage. For small dimensions: 50% |

Application Instructions

| Spray Method | Airless | Air Assisted Airless | Air Spray / HVLP |
|--------------------|-----------------|----------------------|------------------|
| Thinner | MAK | MAK | MAK |
| Quantity | 0-10% | 0-10% | 0-10% |
| Nozzle or Tip Size | 0.011-.013 | 0.011-.013 | 1.0-1.5 |
| Fluid Pressure | 2000 - 3000 PSI | 1000 - 1500 PSI | 8-10 PSI |
| Air Pressure | NA | 50 PSI | 45 PSI |
| Dry Film Thickness | 2.0-4.0 Mils | 2.0-4.0 Mils | 2.0-4.0 Mils |

Performance Characteristics

Accelerated Weathering:
 ISO 11507 / ASTM G154 2500 hours
 ISO 2813 / ASTM D523 gloss retention @ 60° > 80%

Florida Black Box
 Exposure

Impact (Direct & Indirect) 160 in lbs Direct
 ASTM D-2794 160 in lbs Reverse

Chemical Resistance 100 Double MEK Rubs

Flexibility: Cylindrical Mandrel 10mm ISO
 ISO 1519 / ASTM D522 1520 Cupping 5-7 mm

Abrasion Resistance: Taber CS-17 / 1kg
 ASTM D4060 400 cycles: 150 mg loss

Dry Times: 70°F @ 2 mils DFT Unaccelerated

To Touch: 45 mins.

To Handle: 5-hrs

To Re-Coat: 10-15 Minute Flash between Coats

Force Cure: 30 minutes @ 150°F

Health & Environmental:

In accordance with OSHA regulations on hazardous materials, harmful and irritating if in contact with skin, eyes and by inhalation. Observe safety information from MSDS sheets. Always wear proper protective suits, gloves and eye protection. In case of eye contact, immediately wash with large amounts of water and contact a medical expert. If spraying, always wear proper NIOSH approved respirators. Fresh air fed respirators are preferred. Do not eat, drink or smoke during application. Discharge, treatment or disposal is subject to federal, state, commonwealth, provincial and local laws. Since empty containers retain product residue, follow label warnings even after container is emptied. Residual vapors may explode on ignition; do not cut, drill, grind or weld on or near this container.

Cleaning Instructions:

Cleaning tools: Clean immediately after application using MEK.

Warranty / Disclaimer:

The technical data and other printed information furnished are true and accurate to the best of our knowledge. The products are warranted pursuant to acceptance of limited warranty. A copy of which can be obtained from Baril Coatings, which is the exclusive warranty with respect to the sale of this product. The modification of any component or uses not outlined in this bulletin nullifies the warranty unless advance written confirmation is obtained from Baril Coatings. No other warranties expressed or implied shall apply. We assume no responsibility for coverage, performance or injuries resulting from use. Liability, if any, shall be to supply replacement materials as set forth in the limited warranty.